

## DECLARATION OF PERFORMANCE

In accordance with Annex III of Regulation (EU) 305/2011 (Construction Product Regulation) amended by Commission Delegated Regulation (EU) No. 574/2014

**No:** DoP-CE-webercem R4 Duo (mortar)-020424

**1. Unique identification code of the product-type:**

webercem R4 Duo

**2. Intended use/es:**

For uses in buildings and civil engineering works

**3. Manufacturer:**

Saint-Gobain Construction Products UK Limited trading as Saint-Gobain Weber  
Dickens House  
Enterprise Way  
Flitwick  
Beds  
MK45 5BY  
UK

Web: [www.uk.weber](http://www.uk.weber)

**4. Authorised Representative**

Saint-Gobain Construction Products (Ireland) Limited trading as Gyproc Ireland  
Unit 4, Kilcarbery Business Park  
Nangor Road  
Dublin 22  
Republic of Ireland

Email: [weberCE.enquiries@saint-gobain.com](mailto:weberCE.enquiries@saint-gobain.com)

**5. System/s of AVCP:**

AVCP System 2+

**6. Harmonised standard:**

EN 1504-3:2005

**7. Notified body/ies:**

BSI Group The Netherlands B.V. (2797)

**8. Declared performance/s:**

EN 1504-3

Essential characteristics	Performance	Standard
Compressive strength	Class R4 ( $\geq 45$ MPa)	EN12190:1999 (EN 1504-3:2005)
Chloride ion content	$\leq 0.05\%$	EN 1015-17:2000 (EN 1504-3:2005)
Adhesive bond	$\geq 2.0$ MPa	EN 1542:1999 (EN 1504-3:2005)
Carbonation resistance	Pass	EN 13295:2004 (EN 1504-3:2005)
Elastic modulus	$\geq 20$ GPa	EN 13412:2006 (EN 1504-3:2005)
Thermal compatibility Part 1 freeze thaw	$\geq 2.0$ MPa	EN 13687-1:2002 (EN 1504-3:2005)
Skid Resistance	Not applicable – product not suitable in trafficked areas (table 1, clause f)	EN 13036-4:2011 (EN 1504-3:2005)
Capillary absorption	$\leq 0.5$ kgm <sup>-2</sup> h <sup>-0.5</sup>	EN 13057:2002 (EN 1504-3:2005)
Reaction to fire	A2-S1,d0	EN 13501-1:2018 (EN 1504-3:2005)
Dangerous substances	Refer to current safety data sheets (SDS)	EN 1504-3:2005, 5.4

NPD = No performance determined

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

[name] Lee Lambley

At [place]

Flitwick

On [date of issue]

11/04/24

[signature]

